**PALL-X POWER**

Waterborne hardwood floor finish for commercial or residential application.

### Benefits

- Ideal for commercial or high wear residential applications
- No waste
- Will not amber over time
- Fully cured in 5 days
- Available in Ultra Matte, Satin, Semi-Gloss, Gloss
- Forgiving application

### Technical Data

<table>
<thead>
<tr>
<th>Packaging:</th>
<th>1 U.S. plastic gallon</th>
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<tbody>
<tr>
<td>Color:</td>
<td>Milky when wet, clear when dry</td>
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<tr>
<td>Odor:</td>
<td>Non-offending</td>
</tr>
<tr>
<td>Solids:</td>
<td>37% for Satin</td>
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<tr>
<td>Sheens:</td>
<td>Ultra Matte, Satin, Semi-Gloss, Gloss</td>
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<tr>
<td>Gloss Level (60°):</td>
<td>10 GU for ultra matte, 22 GU for satin, 33 GU for semi-gloss, 65 GU for gloss</td>
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<tr>
<td>VOC Content:</td>
<td>VOC does not exceed 180 grams per liter</td>
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<tr>
<td>Stability:</td>
<td>Min. 12 months*</td>
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<tr>
<td>Clarity:</td>
<td>Clear when dry, non-yellowing (not UV sensitive)</td>
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<tr>
<td>Coverage Rate:</td>
<td>Approx. 450 – 500 sq ft per gallon</td>
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<tr>
<td>Pot Life:</td>
<td>Not limited</td>
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<tr>
<td>Drying Time:</td>
<td>Approx. 2-3 hours**</td>
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<tr>
<td>Foot Traffic:</td>
<td>After approx. 3-4 hours**</td>
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<tr>
<td>Fully Cured:</td>
<td>After approx. 5 days**</td>
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<tr>
<td>Leveling:</td>
<td>Exceptional</td>
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<tr>
<td>Defoaming:</td>
<td>Excellent</td>
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<tr>
<td>Application Tools:</td>
<td>T-Bar applicator, brush, cut-in pad or waterborne roller.</td>
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<tr>
<td>Storage &amp; Working Temp:</td>
<td>Store between 50° and 70°F (10-20°C)* and apply at room temperature 65-75°F (18-25°C) for best results**</td>
</tr>
</tbody>
</table>

* Under optimal storage conditions
** Under optimal application conditions

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**Features**

- High Durability / Chemical Resistance
- No Hardener
- Clear
- Quick Cure Times
- Four Sheens
- Superior Flow / Leveling

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**FINISH**
PALL-X POWER Directions for Use:

BEFORE USING READ ALL DIRECTIONS AND SAFETY DATA SHEET (SDS). FOR PROFESSIONAL USE ONLY. This product meets or exceeds all state and federal air quality standards and reflects our commitment to personal health, indoor air quality and the environment. DO NOT THIN this product. Call the PALLMANN® division of Uzin Utz North America before using for technical advice if needed (1-866-505-4810).

Preparation
TO ENSURE COMPATIBILITY AND DESIRED RESULTS, TEST PRODUCT ON A SAMPLE BOARD OR IN AN INCONSPICUOUS LOCATION. Floor must be free of all contaminants, such as wax, oily residues, or silicone. Stain, sealer, and finish results may vary widely depending on the wood species, especially on oily and resinous exotic species. PALLMANN® PALL-X BOND is the recommended system when recoating factory prefinished floors. Sand and prepare the wood floor in accordance to NWFA (National Wood Flooring Association) sanding guidelines. More information on these guidelines can be found at www.nwfa.org. If floor is stained, assure that stain is thoroughly dried in accordance with stain manufacture label directions for the product before applying sealer coat. Failure to do so may result in lack of adhesion of the sealer and/or finish coats. Finish may be applied directly to stain. For best results use a PALLMANN® SEALER over stain prior to application of finish. The PALLMANN® Finishing system is a three coat system. 1-Coat of PALLMANN® SEALER, 2-Coats PALLMANN® FINISH

Recommended Applicators: T-Bar, cut-in-pad, PALLMANN® Waterborne Roller, brush.

Use separate, clean applicators for both sealer and finish applicators.

Finishing
Shake the container of PALL-X POWER vigorously for one minute, making sure all ingredients are well mixed. Failure to shake and mix finish products may result in streaking when the finish dry. DO NOT ADD WATER TO THE FINISH!

T-Bar Application
Pour a 4” wide line of finish along the starting wall. Using a clean, pre-dampened T-Bar applicator, draw the applicator in the direction of the grain of wood at a slight angle. While keeping the wet edge in the middle of the T-Bar, move the finish puddle with the grain of wood wall to wall. At the end of each run, turn the applicator towards you and pad out the applicator parallel to the wet edge. Feather out all turns and touch up any missed areas if seen right away. It is important to maintain the coverage rate of 450-500 sqft per gallon. Do not apply thin, or overwork the finish as you are applying it. Failure to adhere to either of these recommendations could result in the finish drying too quickly, bubbles, streaking, visible lap lines, or sheen variances. Always move T-Bar with the grain of the wood.

Rolling Application
Pour a 4” wide line of finish along the starting wall. Using a clean, pre-dampened PALLMANN® Waterborne Roller, draw the applicator through the finish towards you, pulling away from the wall approximately 4”. Move the applicator over half the length of the applicator and repeat the process from wall to wall. Pour a new line of finish into the finish that is on the floor, and repeat process. Touch up any missed areas if seen right away. It is important to maintain the coverage rate of 450-500 sqft per gallon. Do not apply thin, or over work the finish as you are applying it. Failure to adhere to either of these recommendations could result in the finish drying too quickly, bubbles, streaking, visible lap lines, or sheen variances.

Intercoat Abrasion
If using the same PALLMANN Finish for all coats: If more than 24 hours has elapsed since the last finish coat was applied, the surface must be abraded prior to applying the next coat of finish in order to ensure adhesion. Always use 120 – 180 grit screen or sanding strips for best results. DO NOT sand finer than 180 grit screen or sanding strip, finish failure may occur. Vacuum and tack thoroughly with a lightly water-dampened lint-free cloth after abrading. If using a mixture of PALLMANN finish products: The surface MUST be abraded prior to applying the next coat of finish regardless of the time frame between coats to ensure adhesion. Always use 120 – 180 grit screen or sanding strips for best results. DO NOT sand finer than 180 grit screen or sanding strip, finish failure may occur. Vacuum and tack thoroughly with a lightly water-dampened lint-free cloth after abrading.

Curing
The curing process takes approximately 5 days. The floor may be walked on after 24 hours, but the floor is susceptible to scuffing or marring prior to fully curing. Do not use cleaner during this 5 day curing time. Use only a dry, untreated PALLMANN® MICROFIBER DUSTING PAD or lint-free tacking cloth during the first week of use. DO NOT use abrasive, acidic or harsh cleaners.

Clean-Up
Tools and applicators should be cleaned with water.

Maintenance
Put walk-off mats at all entrance doorways to keep out excessive dirt and grit. Sweep or vacuum as needed to clean floors with PALLMANN® MICROFIBER MOP. The recommended cleaner is PALLMANN® HARDWOOD FLOOR CLEANER.

Storage
One-component finishes such as PALL-X POWER can be used hours or days after initial opening. Opened containers should be securely recapped and stored in a cool location until re-used. KEEP FROM FREEZING. Finish in previously opened containers should be strained prior to use to eliminate any material coagulation that may occur.

Disposal
Dispose of any unused/unwanted finish or containers in accordance with local, state and federal regulations.

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PALLMANN®
wood floors. protected

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